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Annual monitoring report

3rd quarter 2009

JI project

Revamping and Modernization of the Alchevsk Steel Mill, Ukraine

Track 1 JI Registration Reference UA 1000022



ІНСТИТУТ ПРОБЛЕМ ЕКОЛОГІЇ
ТА ЕНЕРГОЗБЕРЕЖЕННЯ

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List of abbreviations

OJSC “AISW” - Open Joint Stock Company “Alchevsk Iron and Steel Mill”;

JIP – Joint Implementation Project;

Slab Caster – Slab Casting Machine;

LF – Ladle Furnace;

FER – Fuel and Energy Resources.

1. Introduction and project description

The modernization program of Open Joint Stock Company “Alchevsk Iron and Steel Mill” (OJSC “AISW”), which was started in 2004, pursues complex goals: implementation of energy efficient technologies to increase competitiveness of the plant, improvement of ecological impacts, and also expansion of market presence due to increase of manufacture capacity.

The realization of the technical revamping and modernization of the steel manufacturing process, which envisaged displacement old Open-Hearth Furnaces (OHF’s) by the complex of oxygen-converter shop with two new LD Converters, was the top priority task of the project. LD Converters are joined together into one cycle with two Slab Casters, with Ladle-Furnaces (LF’s) and Vacuumator (VD Plant), which together displaces the Blooming Mills. From the beginning it was envisaged that the project will be implemented as Joint Implementation (JI) project under the Kyoto protocol on climate change.

Before the project implementation OJSC “AISW” was using a traditional steel making technology: OHF’s, Ingot Casting and Blooming Mills. According to this technology, around 20-21% of produced slabs in cutoff pieces were returned back to the OHF’s.

According to the investment plan the project envisages the following basic Phases:

- #1 – installation of Slab Caster #1 along with LF;
- #2 – installation of Slab Caster #2 along with VD Plant;
- #3 – installation of LD Converter #2
- #4 – installation of LD Converter #1
- #5 – reconstruction of Oxygen Plant #4
- #6 – installation of Oxygen Plant #7
- #7 – installation of Oxygen Plant #8

Phases 5-7 aimed to reconstruction and introduction of Oxygen Plants are indissolubly linked with the operation of main steel facilities (Phases #1-4).

With the project implementation, generally with introduction of new Slab Casters with LF’s and VD Plant, only around 3% of steel in cutoff pieces returns back to OHF’s or to the LD Converters for recasting. As a result, such a difference between projectline and baseline scenarios leads to economy of pig iron, natural gas and also blast furnace gas, which is then used as the result of project activity,

for blast furnace blowing production at the existing power plant. However the project leads to increase of electricity consumption in comparison with the baseline.

In general the JI project leads to reduction of fuel and energy resources (FER) consumption and, therefore, to GHG emission reductions.

2. Project monitoring period and version of the document

The emission reductions, examined in this report, include the period from 01/07/2009 till 30/09/2009.

Version of the document – #1

3. Current status of the project

Phases #1 and #2 were implemented: Slab Caster #1 was implemented in August 2005 and Slab Caster # 2 – in March 2007.

The implementation of LD Converter #2 (Phase #3) was completed in January 2008 (it had to be finished in the third quarter of 2007). Such a delay was caused by the financial, technical and customs difficulties and also by the delay of equipment supply.

LD Converter #1 was implemented in September 2008 (completion of Phase #4). However then, in about a month, the operation of LD Converter #1 was suspended because of financial and economic crisis. LD Converter #1 was launched again in March 2009.

The reconstruction of Oxygen Plant #4 (Phase #5) was completed on 30th of September 2005 (almost together with Slab Caster #1).

The installation of Oxygen Plant #7 (Phase #6) was completed on 19th of March 2008 (according to the previous plan it should have been completed in the third quarter of 2007). The delay was caused by the same reasons (financial, technical and customs difficulties), which were mentioned for the Phase #3, because Oxygen Plant #7 supplies oxygen for LD Converter #2.

The installation of Oxygen Plant #8 (Phase #7) is at the final stage of completion (it had to be finished in the third quarter of 2009). Such a delay was caused by a lack of money for balancing and commissioning of the facility, which was caused by global financial and economic crisis. It is envisaged that the installation of Oxygen Plant #8 will be finished in the fourth quarter of 2009.

Thereby, 6 basic units, mentioned in Phases of project implementation, were operational in the reporting period.

The emission reductions, examined in this monitoring report, were generated during the whole monitoring period. The monitoring was based on actual data

(mentioned in the reporting documents) of output production and FER consumption in projectline and in baseline scenarios as it is required by the Joint Implementation Project Design Document (PDD).

4. Sustainability – economic and social well-being

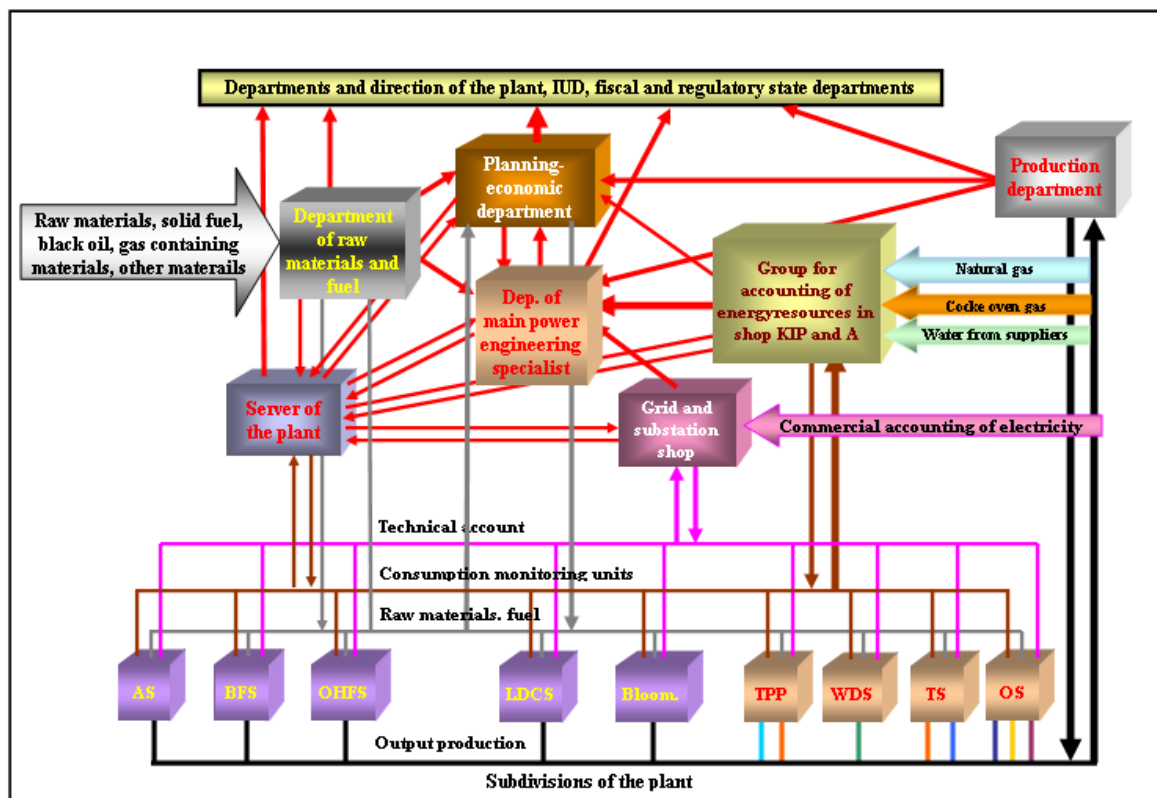
The project consists in the increase of energy efficiency, which reduces consumption of FER per 1 ton of steel output and improvement of the environmental safety due to replacing the main technological components by the modern equipment, highly efficient gas cleaning and aspiration facilities, which stops the increase of mass pollution formation due to raise of output. Besides, according to the project almost all new facilities are constructed with the complex of circulating water supply, which leads to reduction of sewage water and harmful substances spillage into the surface basins.

Therefore the realization of joint implementation project leads to significant improvement of environmental and working conditions at the Steel Mill not only because of GHG emission reductions, but also from reduction of harmful substances discharge.

In addition, project implementation leads to increase of payments to the budgets of all levels and, therefore, to increase of inhabitants social well being.

5. Parameters being monitored according to monitoring plan

The Schematic drawing of information preparation and supply system, which are used in this monitoring report, is presented below.



Legend:
 AS - agglomeration shop with limestone section; BFC - blast furnace shop; OHFS - open hearth furnace shop; LDCS - LD Converter shop; Bloom. - blooming; TPP - thermal power plant (blowing production, heat power); WDS - water delivery shop (pump over of technical and circulating water); TS - thermal shop (compressed air production and secondary heat power); OS - oxygen shop (oxygen, nitrogen, argon production).

All data, used in this chapter, are based on information, confirmed by OJSC «AISW» documents. This information is available to the verifier, also regarding the interconnection with the baseline and projectline tables, presented below.

Colors that are used in the tables are described below:

Projectline	Baseline
Name of each indicator	Name of each indicator
Volume of FER consumption	Volume of FER consumption
Emission factor for FER	Emission factor for FER
Volume of CO ₂ emissions	
Blank cell	

Baseline

ID Number	Data variable	Units	July 2009	August 2009	September 2009
	Baseline Emissions (BE)	Tonnes CO ₂	542 953	782 073	735 122
B-1	Total Steel Output (TSO)	Tonnes	210 769	267 189	269 363
B-2	Total CO ₂ of Pig Iron (TCPI)	Tonnes CO ₂	499 868	729 823	665 106
B-3	Total CO ₂ from Fuel	Tonnes CO ₂	31 780	37 642	30 250

	Consumption in Pig Iron production (TCFCPI)				
B-4	Percentage of Total amount of Pig Iron Produced Used in project Steel Making Activity (PII)	share	1,00	1,00	1,00
B-5	Total Pig Iron Input into Steel Making Process (TPII)	Tonnes	215 762	305 873	267 603
B-6	Total Pig Iron Produced (TPIP)	Tonnes	215 762	305 873	267 603
B-7	Quantity of each fuel (fpi) used in making Pig Iron (Q_{fpi})	m3, 1000 m3			
	NG	m3,	15 945 914	19 396 634	15 239 889
	COG	1000 m3	3711,691	3225,843	3389,059
B-8	Emission factor of each fuel (fpi) EF_{fpi}	Tonnes CO2 per m3			
	NG	Tonnes CO2 per m3	0,00181	0,00181	0,00181
	COG	Tonnes CO2 per 1000 Nm3	0,798	0,798	0,798
B-9	Total CO2 from Electricity used in Pig Iron production (TCEPI)	Tonnes CO2	27 195	38 150	32 406
B-10	Electricity Consumed in producing Pig Iron (ECPI)	MWh	30 352	42 578	36 167
B-11	Emissions Factor for Electricity Consumption in making Pig Iron (EFECPI)	Tonnes CO2/MWh	0,896	0,896	0,896
B-12	Total CO2 from inputs into Pig Iron (TCIPI)	Tonnes CO2	440 892	654 032	602 451
B-13	Total Carbon from Fuel Consumption in Sintering (TCFIO)	Tonnes CO2	9 556	9 164	13 472
B-14	Quantity of each fuel (fio) used in Sintering (Q_{fio})	m3			
	NG	m3	2 187 465	1 193 252	4 081 624
	COG	ths. m3	7019,407	8777,176	7635,099
B-15	Emission factor of each fuel in Sintering (fio) EF_{fio}	m3			
	NG	Tonnes CO2 per 1000 m3	0,00181	0,00181	0,00181
	COG	Tonnes CO2 per m3	0,79824	0,79824	0,79824
B-16	Total CO2 from Electricity used in Sintering (TCEIO)	Tonnes CO2	11 514	14 941	13 523
B-17	Electricity Consumed in Sintering (ECIO)	MWh	12 850	16 675	15 093
B-18	Emissions Factor for Electricity Consumption in Sintering (EFECIO)	Tonnes CO2/MWh	0,896	0,896	0,896
B-19	Total CO2 from Reducing Agents (TCRAPI)	Tonnes CO2	400 165	597 452	535 242
	Total Reducing Agent	Tonnes	123 492	185 449	157 354
	Default Emission Factor	Tonnes CO2/Tonne	3,10	3,10	3,10
	Total Reducing Agent	Tonnes	6 936	9 024	18 978
	Default Emission Factor	Tonnes CO2/Tonne	2,50	2,50	2,50
B-20	Total CO2 from limestone (TCLPI) in Pig iron production	Tonnes CO2	19 657	32 475	40 213
	Total Limestone	Tonnes	67 283	112 841	144 649

	Default Emission Factor	Tonnes CO2/Tonne	0,27	0,27	0,27
	Total dolomite	Tonnes	5 112	6 545	4 578
	Default Emission Factor	Tonnes CO2/Tonne	0,29	0,29	0,29
B-21	Total CO2 from steam production in Pig Iron Production (TCSPI)	Tonnes CO2			
B-22	Quantity of each fuel (fspi) used in steam production in Pig Iron Production (Q_{fspi})	m3			
	fuel 1				
	fuel 2				
B-23	Emission factor of each fuel in steam production (fspi) EF_{fspi}	Tonnes CO2 per m3			
	fuel 1				
	fuel 2				
B-24	Total CO2 emissions from the furnace process (TCFP)	Tonnes CO2	32 486	39 820	52 561
B -25	Total CO2 emissions from fuel consumption in the furnace process (TCFCFP)	Tonnes CO2	11 057	11 102	14 025
B -26	Quantity of each fuel (ffp) used in furnace process (Q_{fp})	m3			
	NG	m3	6 118 632	6 141 085	7 759 742
	fuel 2				
B -27	Emission factor of each fuel in furnace process (ffp) EF_{fp}	Tonnes CO2 per m3			
	NG	Tonnes CO2 per m3	0,00181	0,00181	0,00181
B -28	Total CO2 emissions from electricity consumption in the furnace process (TCECFP)	Tonnes CO2	17 975	21 236	34 113
B -29	Electricity Consumed in furnace process (ECFP)	MWh	20 061	23 701	38 072
B -30	Emissions Factor for Electricity Consumption in furnace process (EFECFP)	Tonnes CO2/MWh	0,896	0,896	0,896
B -31	Total CO2 emissions from inputs to the furnace process (TCIFP)	Tonnes CO2	3 454	7 481	4 424
B -32	Total CO2 from Argon entering the furnace (TCAFP)	Tonnes CO2			
B -33	Total CO2 from steam production in furnace process (TCSFP)	Tonnes CO2			
B -34	Quantity of each fuel (fsp) used in steam production in furnace process (Q_{fsp})	m3			
	fuel 1				
	fuel 2				
B -35	Emission factor of each fuel in furnace process (fsp) EF_{fsp}	Tonnes CO2 per m3			
	fuel 1				
	fuel 2				
B -36	Total CO2 from	Tonnes CO2	184	218	220

	compressed air production in furnace process (TCCAFP)				
B -37	Quantity of each fuel (fca) used in compressed air production in furnace process (Q_{fca})	m3			
	NG	m3			
	fuel 2				
B -38	Emission factor of each fuel in furnace process (fca) EF_{fca}	Tonnes CO2 per m3			
	NG	Tonnes CO2 per m3	0,00181	0,00181	0,00181
	fuel 2				
B -39	Electricity Consumed in making compressed air for the furnace process in steel making (ECCA)	MWh	205	243	245
B -40	Emissions Factor for Electricity Consumption (EFECCA)	Tonnes CO2/MWh	0,896	0,896	0,896
B -41	Total CO2 from oxygen production (TCOPF)	Tonnes CO2			
B -42	Quantity of each fuel (fop) used in oxygen production (Q_{fop})	m3			
	fuel 1				
	fuel 2				
B -43	Emission factor of each fuel in oxygen production (fop) EF_{fop}	Tonnes CO2 per m3			
	fuel 1				
	fuel 2				
B -44	Electricity Consumed in making oxygen (ECOP)	MWh			
B-45	Emissions Factor for Electricity Consumption in making oxygen (EFECOP)	Tonnes CO2/MWh	0,896	0,896	0,896
B-46	Total CO2 from limestone for furnace process (TCLFP)	Tonnes CO2	3 270	7 263	4 204
	Total Limestone	Tonnes	10 338	26 825	15 641
	Default Emission Factor	Tonnes CO2/Tonne	0,27	0,27	0,27
	Total dolomite	Tonnes	1 639	0	0
	Default Emission Factor	Tonnes CO2/Tonne	0,29	0,29	0,29
B-47	Total CO2 from blooming (TCBM)	Tonnes CO2	10 600	12 434	17 455
B-48	Total CO2 from fuel consumption in blooming (TCFCBM)	Tonnes CO2	3 481	4 646	6 654
B-49	Quantity of each fuel (fbm) used in blooming (Q_{fbm})	m3			
	NG	m3	51 748	0	0
	COG	1000 m3	4 243	5 820	8 336
B -50	Emission factor of each fuel in blooming (fbm) EF_{fbm}	Tonnes CO2 per m3			
	NG	Tonnes CO2 per m3	0,00181	0,00181	0,00181
	COG	Tonnes CO2 per 1000	0,79824	0,79824	0,79824

		Nm3			
B-51	Total CO2 from electricity consumption in blooming (TCECBM)	Tonnes CO2	7 120	7 788	10 800
B-52	Electricity Consumed in blooming (ECBM)	MWh	7 946	8 692	12 054
B-53	Emissions Factor for Electricity Consumption in blooming (EFECBM)	Tonnes CO2/MWh	0,896	0,896	0,896

Projectline

ID number	Data variable	Units	July 2009	August 2009	September 2009
	Project Emissions (PE)	Tonnes CO2	492 796	649 176	636 819
P-1	Total Steel Output (TSO)	Tonnes	210 769	267 189	269 363
P-2	Total CO2 of Pig Iron (TCPI)	Tonnes CO2	460 264	611 766	597 087
P-3	Total CO2 from Fuel Consumption for Pig Iron (TCFCPI)	Tonnes CO2	25 198	30 726	26 852
P-4	Percentage of Total amount of Pig Iron Produced Used in project Steel Making Activity (PII)	share	1,00	1,00	1,00
P-5	Total Pig Iron Input into Steel Making Process (TPII)	Tonnes	195 576	249 678	237 543
P-6	Total Pig Iron Produced (TPIP)	Tonnes	195 576	249 678	237 543
P-7	Quantity of each fuel (fpi) used in making Pig Iron (Q _{fpi})	m3			
	NG	m3	12 457 071	15 833 128	13 527 979
	COG	1000 m3	3 364	2 633	3 008
P-8	Emission factor of each fuel in Pig Iron Production (fpi) EF _{fpi}				
	NG	Tonnes CO2 per m3	0,00181	0,00181	0,00181
	COG	Tonnes CO2 per 1000 Nm3	0,79824	0,79824	0,79824
P-9	Total CO2 from Electricity used in Pig Iron production (TCEPI)	Tonnes CO2	24 650	31 142	28 766
P-10	Electricity Consumed in producing Pig Iron (ECPI)	MWh	27 511	34 757	32 105
P-11	Emissions Factor for Electricity Consumption in Pig Iron Production (EFECPI)	Tonnes CO2/MWh	0,896	0,896	0,896
	Total Electricity Used in Steel Making Process				
	Grid Emission Factor	Tonnes CO2/MWh	0,896	0,896	0,896
	CHP Plant Emission Factor	Tonnes CO2/MWh			
	Total Electricity Produced by CHP	MWh			

	Blast Furnace Gas	1000 m3			
	NG	m3			
	Emission factor for BFG	Tonnes CO2 per 1000 m3			
	Emission factor NG	Tonnes CO2 per m3	0,00181	0,00181	0,00181
P-12	Total CO2 from inputs into Pig Iron (TCIPI)	Tonnes CO2	410 416	549 897	541 469
P-13	Total CO2 from Fuel Consumption in Sintering (TCFIO)	Tonnes CO2	12 565	13 363	14 413
P-14	Quantity of each fuel (fio) used in Sintering (Q_{fio})	m3			
	NG	m3	4 142 497	4 228 320	4 981 207
	COG	1000 m3	6 363	7 165	6 777
P-15	Emission factor of each fuel in Sintering (fio) EF_{fio}	m3			
	NG	Tonnes CO2 per m3	0,00181	0,00181	0,00181
	COG	Tonnes CO2 per 1000 Nm3	0,79824	0,79824	0,79824
P-16	Total CO2 from Electricity used in Sintering (TCEIO)	Tonnes CO2	10 585	12 464	12 109
P-17	Electricity Consumed in Sintering (ECIO)	MWh	11 814	13 911	13 515
P-18	Emissions Factor for Electricity Consumption (EFECIO)	Tonnes CO2/MWh	0,896	0,896	0,896
P-19	Total CO2 from Reducing Agents (TCRAPI)	Tonnes CO2	362 725	487 687	475 117
	Total Reducing Agent	Tonnes	111 938	151 378	139 678
	Default Emission Factor	Tonnes CO2/Tonne	3,10	3,10	3,10
	Total Reducing Agent	Tonnes	6 287	7 366	16 846
	Default Emission Factor	Tonnes CO2/Tonne	2,50	2,50	2,50
P-20	Total CO2 from limestone (TCLPI) in Pig iron production	Tonnes CO2	24 541	36 383	39 830
	Total Limestone	Tonnes	85 893	128 576	143 781
	Default Emission Factor	Tonnes CO2/Tonne	0,27	0,27	0,27
	Total dolomite	Tonnes	4 633	5 343	4 064
	Default Emission Factor	Tonnes CO2/Tonne	0,29	0,29	0,29
P-21	Total CO2 from steam production in Pig Iron Production (TCSPI)	Tonnes CO2			
P-22	Quantity of each fuel (fspi) used in steam production in Pig Iron Production (Q_{fspi})	m3			
	fuel 1				
	fuel 2				
P-23	Emission factor of each fuel in Steam Production (fspi) EF_{fspi}	Tonnes CO2 per m3			
	fuel 1				
	fuel 2				

P-24	Total CO2 emissions from the furnace process (TCFP)	Tonnes CO2	20 649	24 342	25 500
P-25	Total CO2 emissions from fuel consumption in the furnace process (TCFCFP)	Tonnes CO2	1 677	1 496	2 359
P-26	Quantity of each fuel (ffp) used in furnace process (Q_{ffp})				
	NG	m3	927 973	827 329	1 305 234
P-27	Emission factor of each fuel in the furnace process (ffp) EF_{ffp}	Tonnes CO2 per m3			
	NG	Tonnes CO2 per m3	0,00181	0,00181	0,00181
P-28	Total CO2 emissions from electricity consumption in the furnace process (TCECFP)	Tonnes CO2	18 278	21 635	22 473
P-29	Electricity Consumed in the furnace process (ECFP)	MWh	20 399	24 146	25 082
P-30	Emissions Factor for Electricity Consumption in the furnace process (EFECFP)	Tonnes CO2/MWh	0,896	0,896	0,896
P-31	Total CO2 emissions from inputs to the furnace process (TCIFP)	Tonnes CO2	694	1 211	668
P-32	Total CO2 from Argon entering the furnace (TCAFP)	Tonnes CO2			
P-33	Total CO2 from steam production in the furnace process (TCSFP)	Tonnes CO2			
P-34	Quantity of each fuel (fsp) used in steam production in the furnace process (Q_{fsp})	m3			
	NG	m3			
	COG	1000 m3			
P-35	Emission factor of each fuel in the furnace process (fsp) EF_{fsp}	Tonnes CO2 per m3			
	fuel 1				
	fuel 2				
P-36	Total CO2 from compressed air production for the furnace process (TCCAFP)	Tonnes CO2	96	114	109
P-37	Quantity of each fuel (fca) used in compressed air production (Q_{fca})	m3			
	NG	m3			
	fuel 2				
P-38	Emission factor of each fuel in compressed air production (fca) EF_{fca}	Tonnes CO2 per m3			
	NG	m3	0,00181	0,00181	0,00181
	fuel 2				
P-39	Electricity Consumed in making compressed air	MWh	107	127	122

	for the furnace process (ECCA)				
P-40	Emissions Factor for Electricity Consumption in compressed air production (EFECCA)	Tonnes CO2/MWh	0,896	0,896	0,896
P-41	Total CO2 from oxygen production (TCOFP)	Tonnes CO2			
P-42	Quantity of each fuel (fop) used in oxygen production (Q_{fop})	m3			
	fuel 1				
	fuel 2				
P-43	Emission factor of each fuel in oxygen production (fop) EF_{fop}	Tonnes CO2 per m3			
	fuel 1				
	fuel 2				
P-44	Electricity Consumed in making oxygen (ECOP)	MWh			
P-45	Emissions Factor for Electricity Consumption in making oxygen (EFECOP)	Tonnes CO2/MWh	0,896	0,896	0,896
P-46	Total CO2 from limestone for furnace process (TCLFP)	Tonnes CO2	598	1 097	559
	Total Limestone	Tonnes	1 755	4 053	2 078
	Default Emission Factor	Tonnes CO2/Tonne	0,27	0,27	0,27
	Total dolomite	Tonnes	426	0	0
	Default Emission Factor	Tonnes CO2/Tonne	0,29	0,29	0,29
P-47	Total CO2 from casting (TCBM)	Tonnes CO2	11 882	13 069	14 229
P-48	Total CO2 from fuel consumption in casting (TCFCBM)	Tonnes CO2	334	458	518
P-49	Quantity of each fuel (fbm) used in casting (Q_{fbm})	m3			
	NG	m3	105 000	158 000	191 000
	coal electrodes	Tonnes	40	48	48
P-50	Emission factor of each fuel used in casting (fbm) EF_{fbm}	Tonnes CO2 per m3			
	NG	m3	0,00181	0,00181	0,00181
	coal electrodes	Tonnes CO2/Tonne	3,6	3,6	3,6
P-51	Total CO2 from electricity consumption in casting (TCECBM)	Tonnes CO2	11 549	12 610	13 711
P-52	Electricity Consumed in casting (ECBM)	MWh	12 889	14 074	15 302
P-53	Emissions Factor for Electricity Consumption in casting (EFECBM)	Tonnes CO2/MWh	0,896	0,896	0,896

The amount of emission reductions that were actually generated in the third quarter of 2009 is higher than it was expected in PDD because of the following reason. The baseline of the project is developed based on the real steel manufacturing

process as well as projectline. Taking into account the implication of economy of scale and the fact that loading factor for baseline was much lower than for projectline, the emission reductions were more sensitive to change of specific energy consumption per 1 t of slabs produced than actually envisaged in the PDD. However this influence was beyond of project participants’ control and fully based on market situation and requirements.

The calculations of GHG emission reductions, indicated in the tables, are based on the real data of FER consumption both for baseline and projectline, according to the methodology.

The emission reductions data are given in the next chapter.

6. Emission reductions

Following table shows emission reductions through the project:

	July 2009	August 2009	September 2009	3rd quarter 2009
Baseline Emissions, t CO₂e	542 953	782 073	735 122	2 060 148
Project Emissions, t CO₂e	492 796	649 176	636 819	1 778 791
Emission Reductions¹, t CO₂e	50 156	132 898	98 304	281 358

7. Measures to ensure the accuracy of the results

The monitoring of JI project indicators of at OJSC «AISW» is realized on regular basis where the system of data collection on FER consumption is being used. The data needed for the monitoring of the project is collected during the process of normal equipment use. The production facilities of the plant are equipped with the measuring devices such as scales, meters and gas, water, steam, electricity consumption meters. The monitoring of the project forms an organic part of routine monitoring of manufacturing process. This allows receiving data regarding the project continuously.

OJSC «AISW» uses the accredited system of quality regulation according to the requirements of the ISO 9001 standard. The Guiding Metrological Instructions were developed in accordance with ISO 9001. They secure required level of accuracy by using monitoring equipment and by the possibility to crosscheck the data adequacy.

Monitoring equipment meets the regulatory requirements of Ukraine regarding accuracy and measurement error. All the equipment used for monitoring purposes, are in line with national legislative requirements and standards and also with ISO 9001 standards. The accuracy of devices is guaranteed by the manufacturers; the

¹ Market situation influences on the manufacturing of steel, assortment of steel and also on the emission reductions of CO₂.

error is calculated and confirmed by device certificates. All monitoring equipment is covered by the detailed verification (calibration) plan. The verification process is under strict control. All measuring equipment is included in the verification schedule and verified with established periodicity. According to the schedule of verification, all devices are in satisfactory condition. The documented instructions to operate the facilities are stored at the working places.

The monitoring procedures are quite comprehensible, because they had already been used at OJSC “AISW” for measuring input and output production parameters, and also for receiving data on level of FER and raw-materials consumption. The most effective accessible methods are used for the error minimization. Generally the error level is low for all parameters (less than 2%) that are subjected to the monitoring. Thus, the measurements uncertainty level corresponded with technologies, used in the production process, and is taken into the account when the data are taken from devices.

The procedures of receiving data for monitoring execution and responsibility for its realization at OJSC “AISW” are regulated by the normative documents of OJSC “AISW” and by the “Guiding Meteorological Instructions” in accordance with project documentation and monitoring plan.

8. Roles and obligations

The Chief Metrological Specialist of the OJSC «AISW» is in charge for maintenance of the facilities and monitoring equipment as well as for their accuracy required by Regulation PP 229-Յ-056-863/02-2005 of “Metrological services of the metallurgical mills” and by “Guiding Metrological Instructions”. In case of defect, discovered in the monitoring equipment, the actions of the staff are determined in Guiding Metrological Instructions. The measurements are conducted constantly in automatic regime.

Data are collected in the electronic database of OJSC «AISW» and in printed documents. Also data are systematized in the documents of the daily, monthly and annually registration. All those documents are saved in the planning-economic department.

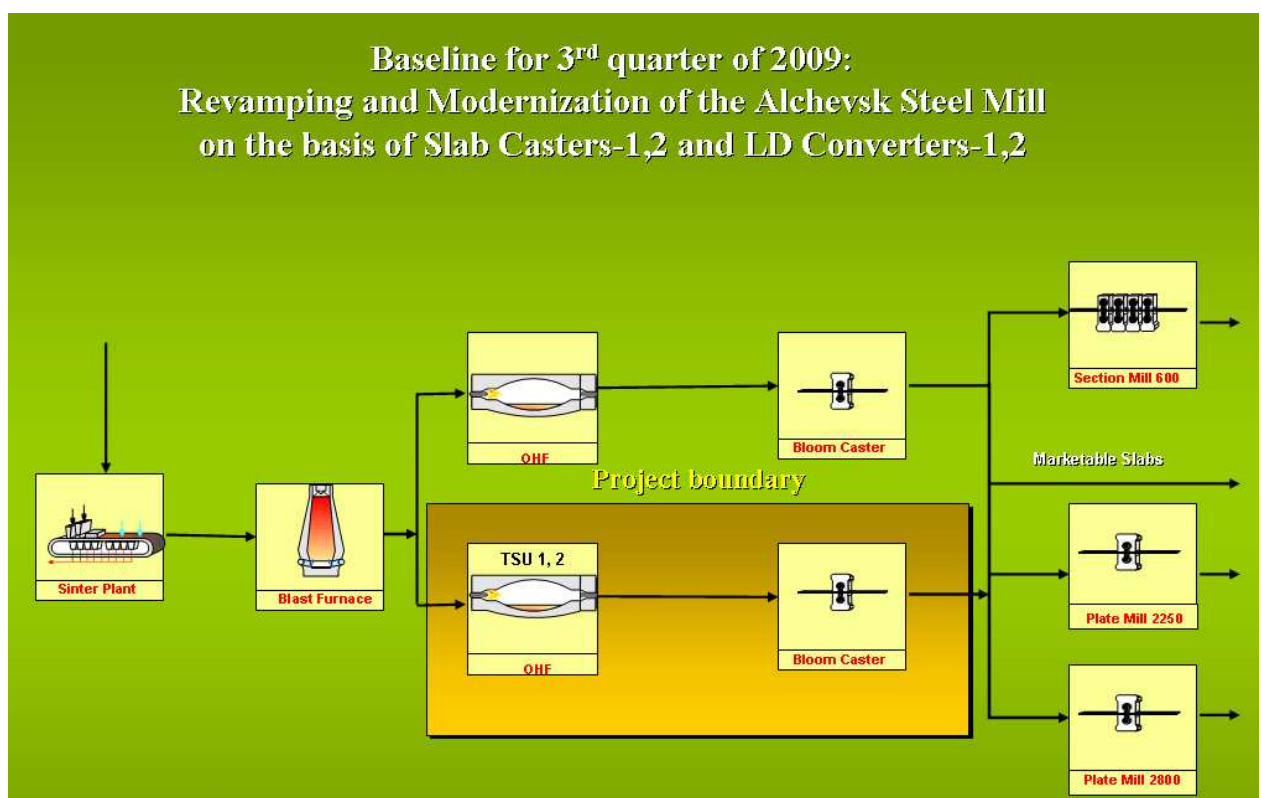
The measurement results are being used by the Chief power-engineering specialist department, by the following services and technical staff of the Steel Mill. They are reflected in the technological instructions of production processes regime and also in the “Guiding Metrological Instructions” revised versions. The monitoring data reports and calculations are under the competence of the Chief power-engineering specialist assistant in accordance to the interior orders of the Steel Mill.

The direction of OJSC “AISW” has organized appropriate staff training to operate the project equipment. Thus, the trainings were conducted at the Ukrainian and foreign plants in order to operate Slab Casters and LD Converters. With the project

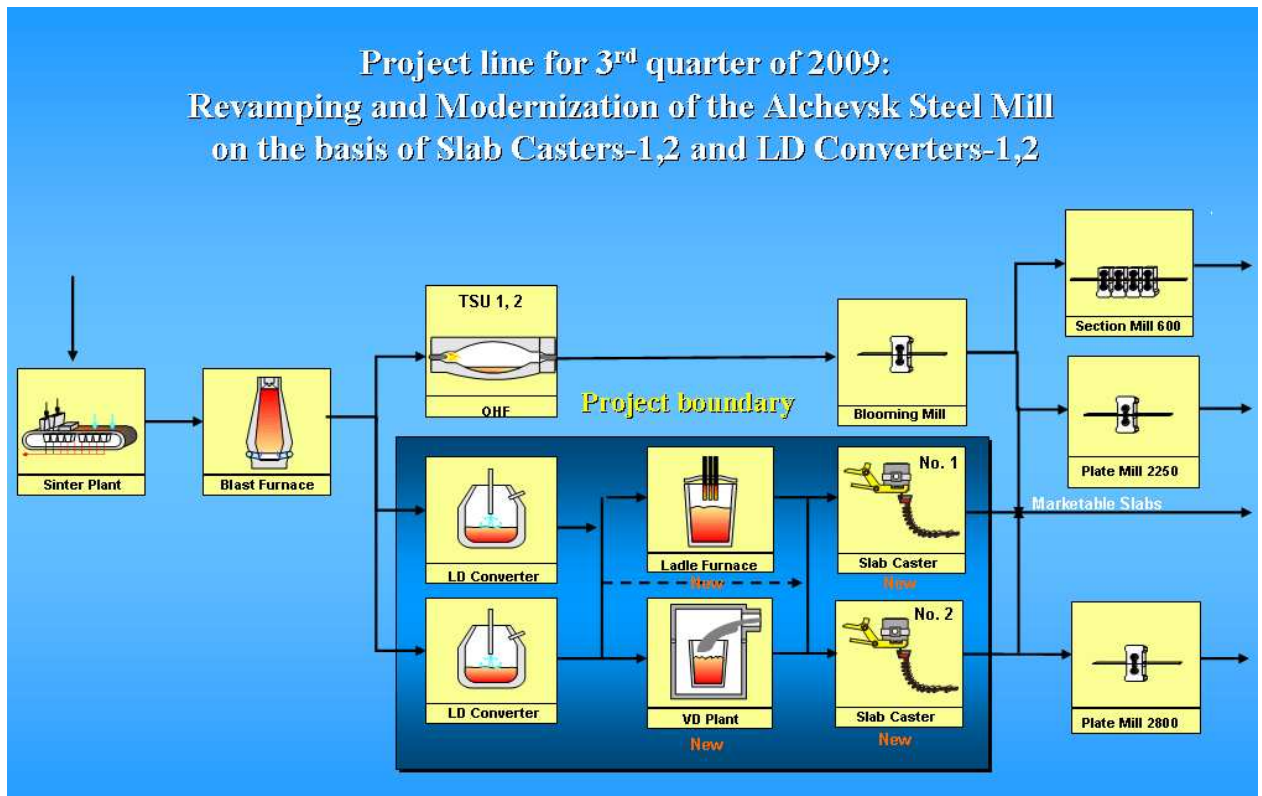
equipment introduction the workers of OJSC “AISW” have the opportunity to update their working skills, stimulated by the permanent educational theoretical and practical courses at the Steel Plant. The information about the trainings can be given additionally.

9. Schemes for estimate of emission reductions

The baseline is the prolongation of the OJSC “AISW” historical practice of steel output; it means that situation observed in the baseline is the hypothetical situation of what could be without project implementation. The project baseline measures are represented at the picture below.



The projectline measures (the situation, formed during the monitoring period) are examined at the picture below.



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